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To:

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Fax Number : (850) 205-0383

From:

Account Name : FOWLER WHITE BOGGS BANKER P.A. (NAPLES OFFICE)
Account Number : I20050000089
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Fax Number : (239) 598-3499

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FLORIDA/FOREIGN LIMITED LIABILITY CO

Venture Metals, LLC

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DIVISION OF CORPORATION

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June 5, 2006

FLORIDA DEPARTMENT OF STATE
Division of Corporations

FOWLER WHITE BOGGS BANKER

SUBJECT: VENTURE METALS, LLC
REF: W06000025574

We received your electronically transmitted document. However, the document has not been filed. Please make the following corrections and refax the complete document, including the electronic filing cover sheet.

The registered agent must sign accepting the designation.

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**ARTICLES OF ORGANIZATION
OF
VENTURE METALS, LLC**

The undersigned, for the purpose of forming a limited liability company under the Florida Limited Liability Company Act, F.S. Chapter 608, hereby makes, acknowledges and files the following Articles of Organization.

ARTICLE I -- NAME

The name of the limited liability company shall be VENTURE METALS, LLC (the "Company").

ARTICLE II -- ADDRESS

The mailing address and street address of the principal office of the Company shall be 3770 Veronica Shoemaker Blvd., Ft. Myers Florida 33916.

ARTICLE III -- REGISTERED OFFICE AND AGENT

The name and street address of the registered agent of the Company in the State of Florida is Fowler White Boggs Banker P.A. at 5811 Pelican Bay Boulevard, Naples, Florida 34108.

ARTICLE IV -- MANAGEMENT

The Company shall be managed by a Board of Managers and is, therefore, a manager-managed company.

IN WITNESS WHEREOF, the undersigned has made and subscribed these Articles of Organization at Naples, Florida on this 2nd day of June, 2006.

MEMBER:



Chester Adamson

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VENTURE METALS, LLC

ACCEPTANCE OF REGISTERED AGENT

FOWLER WHITE BOGGS BANKER P.A., located at 5811 Pelican Bay Blvd, Suite 600, Naples, FL 34108, being named in the Articles of Organization of VENTURE METALS, LLC, as the registered agent of the limited liability company, hereby consents to accept service of process for the limited liability company at the address set forth above, and accepts the appointment as registered agent and agrees to act in this capacity. By its authorized signature below, the registered agent agrees to comply with the provisions of all statutes relating to the proper and complete performance of its duties. By its authorized signature below, the registered agent signifies that it is familiar with and accepts the obligations of the position of registered agent as provided in Florida Statutes Chapter 608.

FOWLER WHITE BOGGS BANKER P.A.,
Registered Agent

By:


Jeanne L. Scowald

Date:

6/5/06

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TALLAHASSEE, FLORIDA

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