

**Electronic Articles of Organization
For
Florida Limited Liability Company**

L06000049886
FILED 8:00 AM
May 15, 2006
Sec. Of State
nculligan

Article I

The name of the Limited Liability Company is:

LEOR ALUMINUM, LLC

Article II

The street address of the principal office of the Limited Liability Company is:

1255 LAQUINTA DRIVE
SUITE 208
ORLANDO, FL. 32809

The mailing address of the Limited Liability Company is:

1255 LAQUINTA DRIVE
SUITE 208
ORLANDO, FL. 32809

Article III

The purpose for which this Limited Liability Company is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The name and Florida street address of the registered agent is:

RUBI AKOOKA
1255 LAQUINTA DRIVE
SUITE 208
ORLANDO, FL. 32809

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: RUBI AKOOKA

Article V

The name and address of managing members/managers are:

Title: MGR
RUBI AKOOKA
2686 PINE SHADOW LANE
CLERMONT, FL. 34711

Title: MGRM
DAVID B DAVIS
5 GHOST PONY ROAD
BLUFFTON, SC. 29910

Title: MGRM
PETE F SHAW
12 GRAHAM LANE
HILTON, SC. 29926

Title: MGRM
KEVIN G MCDERMOTT
5 FOREST HILL CIRCLE
BLUFFTON, SC. 29910

Signature of member or an authorized representative of a member

Signature: RUBI AKOOKA

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