

**Electronic Articles of Organization
For
Florida Limited Liability Company**

L06000032541
FILED 8:00 AM
March 28, 2006
Sec. Of State
btadlock

Article I

The name of the Limited Liability Company is:
ASTROCUT DIAMOND TOOLS LLC

Article II

The street address of the principal office of the Limited Liability Company is:
951 SW 4TH AVE
BOCA RATON, FL. 334325803

The mailing address of the Limited Liability Company is:
951 SW 4TH AVE
BOCA RATON, FL. 334325803

Article III

The purpose for which this Limited Liability Company is organized is:
ANY AND ALL LAWFUL BUSINESS.

Article IV

The name and Florida street address of the registered agent is:
WILLIAM J BLAKESBERG CPA
951 SW 4TH AVE
BOCA RATON, FL, FL. 33432

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: WILLIAM J BLAKESBERG

Article V

The name and address of managing members/managers are:

Title: MGR
ROBERT E SHEIL
8531 BOCA RIO DRIVE
BOCA RATON, FL. 334333353

Title: MGRM
IVETT A FANDINO-SHEIL
8531 BOCA RIO DRIVE
BOCA RATON, FL. 334333353

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Article VI

The effective date for this Limited Liability Company shall be:

03/28/2006

Signature of member or an authorized representative of a member

Signature: ROBERT SHEIL