

# **2012 LIMITED LIABILITY COMPANY ANNUAL REPORT**

DOCUMENT# L05000121534

**FILED**  
**Mar 20, 2012**  
**Secretary of State**

**Entity Name:** DIGESTIVE DISEASE SPECIALISTS P.L.

**Current Principal Place of Business:**

11505 PALMBRUSH TRAIL  
SUITE 200  
LAKEWOOD RANCH, FL 34202 US

**New Principal Place of Business:**

**Current Mailing Address:**

7819 MATHERN COURT  
BRADENTON, FL 34202

**New Mailing Address:**

**FEI Number:** 20-4114023

**FEI Number Applied For ( )**

**FEI Number Not Applicable ( )**

**Certificate of Status Desired ( )**

**Name and Address of Current Registered Agent:**

UNITED STATES CORPORATION AGENTS, INC.  
13302 WINDING OAKS BLVD  
SUITE A-100  
TAMPA, FL 336123425 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

**SIGNATURE:**

\_\_\_\_\_  
Electronic Signature of Registered Agent

\_\_\_\_\_  
Date

**MANAGING MEMBERS/MANAGERS:**

**Title:** MGRM  
**Name:** KHAZANCHI, ARUN  
**Address:** 7819 MATHERN COURT  
**City-St-Zip:** BRADENTON, FL 34202 US

**Title:** MGR  
**Name:** KHAZANCHI, HARPREET  
**Address:** 7819 MATHERN COURT  
**City-St-Zip:** BRADENTON, FL 34202 US

I hereby certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

**SIGNATURE:** ARUN KHAZANCHI

MGRM

03/20/2012

\_\_\_\_\_  
Electronic Signature of Signing Managing Member, Manager, or Authorized Representative / Date