

# **2011 LIMITED LIABILITY COMPANY ANNUAL REPORT**

DOCUMENT# L05000108268

**FILED**  
**Apr 26, 2011**  
**Secretary of State**

**Entity Name:** FALCON OF SARASOTA, LLC

**Current Principal Place of Business:**

7707 BRITISH OPEN WAY  
BRADENTON, FL 34202

**New Principal Place of Business:**

**Current Mailing Address:**

7707 BRITISH OPEN WAY  
BRADENTON, FL 34202

**New Mailing Address:**

**FEI Number:** 20-3744524

**FEI Number Applied For ( )**

**FEI Number Not Applicable ( )**

**Certificate of Status Desired ( )**

**Name and Address of Current Registered Agent:**

HECKER, SUSAN B  
200 SOUTH ORANGE AVENUE  
SARASOTA, FL 34236 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

**SIGNATURE:**

\_\_\_\_\_  
Electronic Signature of Registered Agent

\_\_\_\_\_  
Date

**MANAGING MEMBERS/MANAGERS:**

**Title:** MGR  
**Name:** BHATTACHARJEE, MANOJ  
**Address:** 7707 BRITISH OPEN WAY  
**City-St-Zip:** BRADENTON, FL 34202

**Title:** MGR  
**Name:** BHATTACHARYA, SANDHYA  
**Address:** 7707 BRITISH OPEN WAY  
**City-St-Zip:** BRADENTON, FL 34202

I hereby certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

**SIGNATURE:** MANOJ BHATTACHARJEE

MGR

04/26/2011

\_\_\_\_\_  
Electronic Signature of Signing Managing Member, Manager, or Authorized Representative / Date