

# 2007 LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L05000098269

FILED  
Jan 07, 2007  
Secretary of State

Entity Name: KENT STATION SQUARE, LLC

**Current Principal Place of Business:**

27361 OAK KNOLL DRIVE  
BONITA SPRINGS, FL 341348740

**New Principal Place of Business:**

**Current Mailing Address:**

27361 OAK KNOLL DRIVE  
BONITA SPRINGS, FL 341348740

**New Mailing Address:**

FEI Number: 20-3588725

FEI Number Applied For ( )

FEI Number Not Applicable ( )

Certificate of Status Desired ( )

**Name and Address of Current Registered Agent:**

CROWN, HOWARD L  
5551 RIDGEWOOD DRIVE STE 501  
NAPLES, FL 34108 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE:

Electronic Signature of Registered Agent

Date

**MANAGING MEMBERS/MANAGERS:**

Title: MGR ( ) Delete  
Name: BUTLER, KAREN T  
Address: 27361 OAK KNOLL DRIVE  
City-St-Zip: BONITA SPRINGS, FL 34134 US

**ADDITIONS/CHANGES:**

Title: ( ) Change ( ) Addition  
Name:  
Address:  
City-St-Zip:

I hereby certify that the information supplied with this filing does not qualify for the for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

SIGNATURE: KAREN T. BUTLER

MGR

01/07/2007

Electronic Signature of Signing Managing Member, Manager, or Authorized Representative / Date