## 2008 LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L05000052772

Entity Name: PREMIER PROPERTIES, LLC

FILED Jan 03, 2008 Secretary of State

**New Principal Place of Business: Current Principal Place of Business:** 

2301 MAITLAND CENTER PKWY.

#140

MAITLAND, FL 32751

**New Mailing Address: Current Mailing Address:** 

2301 MAITLAND CENTER PKWY.

#140

MAITLAND, FL 32751

FEI Number: 20-3800929 FEI Number Applied For ( ) FEI Number Not Applicable ( ) Certificate of Status Desired ( )

Name and Address of Current Registered Agent: Name and Address of New Registered Agent:

ANDERSON, WENDY R ANDERSON, WENDY R 100 S. ORANGE AVENUE 1270 ORANGE AVENUE SUITE 400 SUITE D ORLANDO, FL 32801 US WINTER PARK, FL 32789 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both,

in the State of Florida.

SIGNATURE: 01/03/2008

> Electronic Signature of Registered Agent Date

MANAGING MEMBERS/MANAGERS: ADDITIONS/CHANGES:

MGRM ( ) Delete Title: () Change () Addition

DICKINSON, RICHARD Name: Name: Address: 2301 MAITLAND CENTER PARKWAY #140 Address:

City-St-Zip: MAITLAND, FL 32751 US City-St-Zip:

I hereby certify that the information supplied with this filing does not qualify for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

SIGNATURE: RICHARD DICKINSON **MGRM** 01/03/2008