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MERGER OR SHARE EXCHANGE

REFRAMERICA LLC

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ARTICLES OF MERGER

The following articles of mergar are being submitted in apportance with section(s) 607.1109, 608 4382, and/or 620.203, Florida Shoutes.

<u>FIRST:</u> The exact name, attest address of its principal office, jurisdiction, and entity type for each <u>marriag</u> party are as follows:

Name and Street Address : Reframaries LLC ZE128 Fawnwood Court Bonita Springs, PL 34134	Jurisdiction Fjortda		Bodty Type
Florida Document/Registration Number: L05000035776		FEI Number:	26-0113065
2. Reframerica, inc. 205 Sunset Drive, Suite 265 Butler, PA 16001	Pennsylva	nig	The state of the state of
Florids Decument/Registration Number.		FEI Number:	25-1701028
Florida Document Registration Number:		FEI Number:	Market and the second
Torida Document Registration Number:	oversign of the State of the St	FEI Number	

(Attack additional sheet(s) if necessary)

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SECOND: The exact name, shoot address of its principal office, jurisdiction, and entity type of the <u>gurylving</u> party are as follows:

Name and Street Address	wildiction	Entity Type
Reframerica LC 26128 Fawnwood Court Bonits Springe, FL 34134	Fiorida	
Florida Domeson/Registration Number: L05 CCO	035718 FEI Numb	er: 26-9113866

THIRD: The attached Plan of Mergar meets the requirements of section(s) 607.1103, 608.433, 617.1103, and/or 620.201, Florida Statutes, and was approved by each demostic corporation, limited liability company, parenership and/or limited partnership that is a party to the merger in accordance with Chapter(s) 607, 617, 608, and/or 620, Florida Statutes.

ECVIPTH: If applicable, the attached Plan of Margor was approved by the other business emity(ies) that is/are party(its) to the merger in accordance with the respective laws of all applicable jurisdictions.

FIFTH: If not incorporated, organized, or otherwise formed under the laws of the state of Florida, the surviving entity hereby appoints the Florida Socretary of State as its agent for substitute service of process pursuant to Chapter 48, Florida Statutes, in any proceeding to entities any obligation or rights of any dissenting shareholders, partners, and/or members of each demonstrate corporation, partnership, limited partnership and/or limited lightily company that is a party to the marger.

SIXTH: If not incorporated, organized, or otherwise formed under the laws of the state of Florida, the surviving entity agrees to pay the dissenting shareholders, partners, and/or members of each domestic corporation, partnership, limited partnership end/or limited liability company that is a party to the cargor the amount, if any, to which they are outiled under section(s) 687.1302, 620.205, and/or 608.4384, Florida Statutes.

SELVENTE: If applicable, the surviving entity has obtained the written occurrent of each charabolder, member or person that as a result of the merget is now a general partner of the surviving entity pursuant to section(s) 607.1108(5), 608.4381(2), and/or 620.202(2), Finite Statutes.

EIGHTE: The reorger is permitted under the respective laws of all applicable jurisdictions and is not prohibited by the agreement of any partnership or limited partnership or the regulations or articles of organization of any limited liability company that is a party to the marger.

NINTE: The marger shall become effective as of:

X The date the Articles of Marger are filed with Florida Department of State

OR

(Enter specific data. NOTE: Data operate be paior to the date of filing.)

TENTIS: The Articles of Merger comply and were executed in accordance with the laws of each party's applicable jurisdiction.

ELEVENTH: SIGNATURE DE POR SACREAUX (Note: Researce instructions de manifest statement) Nume of Broity Reframerice LLC (Apach additional should) if necessary) ELEVENTH: SIGNATURE DE MARCH PARTIES, Manager Provident Manager D. Michael Hartley, Sacretar (Apach additional should) if necessary)

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PLAN OF MERGER

The following plan of merger, which was adopted and approved by each party to the marger in accordance with acction(s) 607.1107, 617.1103, 608.4381, and/or 620.202, is being submitted in accordance with section(s) 607.1108, 608.438, and/or 620.201, Florida Statutes.

FIRST: The sourt name and judisdiction of each marriag party are as follows:

Name

Inistiction

Reframerica LLC Reframerica, Inc.

Florida

Pennsylvania

SECOND: The exact name and jurisdiction of the struiting party are as follows:

Name

Includiction

Reframerica LLC

Florida

THIED: The forms and conditions of the citizen are as follows:

Sen attached.

(Attach additional sheet(s) if necessary)

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FOURTH:

A. The manner and besis of converting the interests, shares, obligations or other securities of each merged party into the interests, shares, obligations or other securities of the survivor, in whole or in part, into each or other supportry are as follows:

Set attached,

B. The memor and basis of converting rights in appring interests, shares, obligations or other econities of each marged party into rights to acquire interests, shares, obligations or other securities of the serviving entity, in whole or in part, into each or other property are as follows:

See attached.

(Attack additional short(s) if necessary)

PIFIE: If a partnership or limited partnership is the surviving entity, the name(s) and address(es) of the general partner(s) are as follows:

Name(s) and Address(os) of General Parties(s)

If General Partner is a Non-Individual.
Florida Document/Registration Number

Party - Harris GY inches College

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SDATE: If a limited liability company is the surviving emity the name(s) and address(cs) of the manager(s) managing members are as follows:

Richard M. Mosci 26128 Fawnwood Court, Bonita Springs, FL 34134 B. Michael Hartley 26128 Fawnwood Court, Bonita Springs, FL 34134

SEVENTH: All statements that are required by the laws of the jurisdiction(s) under which each Non-Fluxida business entity that is a party to the merger is formed, organized, or incorporated are as follows:

See attached.

EIGHTM: Other provisions, if any, relating to the rooteer.

See strached.

(Acroch additional sheet(s) if necessary)

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PLAN AND AGREEMENT OF MERGER

IFY MERGER OF REFRAMERICA, INC. (a Pennsylvania Corporation)

WITH AND INTO

REFRAMERICA LLC (a Florida fimited Eablity corporation)

This is a Plan and Agreement of Merger between Reframerica, Inc., a Permsylvania corporation (the merging corporation) and Reframerica LLC (a Florida limited liability corporation, (the surviving corporation).

ARTICLE 1 PLAN OF REORGANIZATION

Plan Adopted

- 1.01 A plan and Agreement of Marger of Reframerica, Inc., and Reframerica LLC pursuant to the provisions of Title 15, Section 1921 through 1930 of the Pennsylvania Business Corporation Law and Section 368(a)(1)(A) of the Internal Revenue Code is adopted as follows:
 - A. Reframerica, Inc., shall be merged with and Into Reframerica LLC , to exist and be governed by the laws of Florida.
 - B. The name of the Surviving Corporation shall be Reframerica LLC
 - C. When this Agreement shall become effective, the separate existence of Reframerica, Inc., shall case and Reframerica LLC shall succeed, without other transfer, to all the rights and property of Reframerica, Inc., and shall be subject to all the debts and liabilities of the Merging corporation in the same manner as if Reframerica had liself incurred them. All rights of creditors and all liens in to property or each constituent corporation shall be preserved unimpaired, limited in lien to the property effected by the liens immediately prior to the merger.
 - D. Reframerica LLC will carry on business with the assets of Reframerica, Inc., as well as with the assets of Reframerica LLC.
 - E. The shareholders of Refremerica, Inc., will surrender all of their shares in the manner hereinafter set forth.

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- P. In exchange for the stares of Reframerica, Inc., surrendered by its shareholders, he Surviving Corporation will issue and transfer to the shareholders on the basis set forth in Article 4 below shares of its stock.
- The chareholders of Reframerica ELC ., will retain their shares as shares of Reframerica ELC ..
- H. The Articles of Incorporation of Reframerica, LLC _ as existing on the effective date of the integer shall continue in full force as the Articles of Incorporation of Reframerice LLC until altered amended or repealed as provided in the Articles of by law.

Effective Date

1.02 The Effective Date of the merger shall be the date when the articles of merger are filed by the Department of State of the Commonwealth of Pennsylvania or Florida, whichever shall happen last.

ARTICLE 2 REPRESENTATION AND WARRANTIES OF CONSTITUENT CORPORATIONS

Refracteries, Inc.

- 2.01 As a material inducement to Reframerica, LLC . to execute this Agreement and perform its obligations under this Agreement, Reframerica, Inc., represents and warrants to surviving corporation as follows:
 - A. Reframerica, Inc., is a corporation duly organized, validly existing and in good standing under the laws of the Commonwealth of Pennsylvania with corporate owner and authority to own property and carry on its business as it is now being conducted. Reframerica, Inc., is qualified to transact business as a foreign corporation and is in good standing in all jurisdictions in which its principal properties are located and business is transacted.
 - B. Reframerica, Inc., has an authorized capitalization of \$1,000 divided into 1,000 shares of common stock, each of \$1.00 par value of which 1,000 shares are validly issued and outstanding, fully paid and nonassessable on the data of this Agreement.
 - C. Reframerica, Inc., has furnished Surviving Corporation with the audited balance sheet of Reframerica, Inc., as of the date of this Agreement and the related audited statement of income for the twelve months then ended. These financial statements (i) are in accordance with the books and records of Reframerica, Inc.,; (ii) fairly present the financial condition of Reframerica, Inc., as of those dates and the results of its operations as of and for the periods specified, all prepared in accordance with generally accepted accounting principles applied on a basis

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consistent with prior accounting period; and (iii) contain and reflect, in accordance with generally accepted accounting principles consistently applied, reserves for all liabilities, losses and costs in excess of expected receipts and all discounts and refunds for services and products already rendered or sold that are reasonably antidipated and based on events or circumstances in existence or likely to occur in the future with respect to any of the contracts or commitments. Specifically, but not by way of limitation, the Balance Sheet discloses, in accordance with generally accepted accounting principles, all of the debts, liabilities and obligations of any nature (whether absolute, accrued, contingent or otherwise and whether due or to become due) of Reframerica, Inc., at the Balance Sheet Date and Includes appropriate reserves for all taxes and other liabilities accrued or due at hat date but not yet payable.

D. All required federal, state and local tax returns of Reframerica, Inc., have been accurately prepared and duly and timely filed and all federal, state and local taxes required to be paid with respect to the periods covered by the returns have been paid. Reframerica, Inc., has not been delinquent in the payment of any tax or assessment.

Reframerica LLC

- 2.02 As a material inducement to the Reframerica, Inc., to execute this Agreement and perform its obligations under this Agreement, Reframerica, LLC represents and warrants to Reframerica, Inc., as follows:
 - A. Reframerica LLC is a corporation duly organized, validly existing and in good standing under the laws of the State of Florida with corporate owner and authority to own property and carry on its business as it is now being conducted. Reframerica LLC is qualified to transact business as a foreign curporation and is in good standing in all jurisdictions in which its principal proporties are located and business is transacted.
 - B. Reframerica LLC , has an authorized capitalization of \$1,000 divided into 1,000 shares of common stock, each of \$1.00 par value. As of the date of this Agreement, 900 shares are validly issued and outstanding, fully paid and nonesseemable.

Securities Law

2.03 The parties mutually will arrange for and manage all necessary procedures under the requirements of faderal and Pennsylvania securities laws and the related supervisory commissions to the end that this plan is properly processed to comply with registration formalities or to take full adventage of any appropriate exemptions from registration and to otherwise be in accord with all anti-fraud restrictions in this area.

ARTICLE 3 COVENANTS, ACTIONS AND OBLIGATIONS PRIOR TO THE EFFECTIVE DATE

Submission to Shareholders and Filing

3.01 This Agreement shall be submitted separately to the shareholders of the constituent corporations in the manner required by and provided for by the laws of the Commonwealth of Pannsylvania and the State of Florida respectively.

Canditions Precedent to Chilipations

3.02 Exception as may be expressly waived in writing by Reframerica, Inc., all of the obligations of Reframerica, Inc., are subject to the satisfaction, prior to or on the Effective Date of each of the following conditions:

The representations and warranties made by Reframerica, L.C., to Reframerica, Inc., in Article 2 of this Agreement and in any documents delivered pursuant to this Agreement shall be deemed to have been made again on the Effective Date and shall then be true and correct in all material respects. If Reframerica, Inc., shall have discovered any material error, misstatements or ordesions in those representations and warranties on or before the effective Date, it shall report that discovery immediately to Reframerica, Inc., and shall either correct the error, misstatement or omission or obtain a written walver from Reframerica, Inc.

ARTICLE 4 MANNER OF CONVERTING SHARES

Matther

4.01 The holders of shares of Reframerica, Inc., shall surrender their shares to the secretary of Reframerica, LLC, promptly after the Effective Date in exchange for shares of Reframerica LLC to which they are entitled.

Sasis

4.02 Each shareholder of Reframerica, Inc., shall be entitled to receive 50 shares of common stock of Reframerica LLC', each of \$1.00 per value, being 10 percent of the total outstanding shares of Reframerica, LLC to be distributed on the basis of .10 shares of Reframerica LLC . common stock for each share of common stock of Reframerica, Inc.

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ARTICLE 5 INTERPRETATION AND ENFORCEMENT

Controlling Law

5.01 The validity, interpretation and performance of this Agreement shall be governed by, construed and enforced in accordance with the laws of the Commonwealth of Pennsylvania.

Executed on the 15 day of \$19764691, 2005.

REFRAMERICA, INC.

Richardo A. Masci President

D. Michael Hartley Secretary

REFRAMERICA LLC

Rigindo A. Mosci

Member

D. Michael Hartley

Member

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