

**Electronic Articles of Organization
For
Florida Limited Liability Company**

L05000022114
FILED 8:00 AM
March 04, 2005
Sec. Of State
Irrivers

Article I

The name of the Limited Liability Company is:

SKYE ALUMINUM LLC

Article II

The street address of the principal office of the Limited Liability Company is:

2778 LETHA DRIVE
NEW SMYRNA BEACH, . VO 32168

The mailing address of the Limited Liability Company is:

2778 LETHA DRIVE
NEW SMYRNA BEACH, . VO 32168

Article III

The purpose for which this Limited Liability Company is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The name and Florida street address of the registered agent is:

MARK D ANDERSON
2778 LETHA DR.
NEW SMYRNA BEACH, FL. 32168 USA

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: MARK D. ANDERSON

Article V

The name and address of managing members/managers are:

Title: MGR
MARK D ANDERSON
2778 LETHA DR.
NEW SMYRNA BCH., FL. 32168 US

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Article VI

The effective date for this Limited Liability Company shall be:

02/28/2005

Signature of member or an authorized representative of a member

Signature: MARK D. ANDERSON