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LAWRENCE P. BRODIE
C O U N S E L O R A T L A W

525 CAMDEN AVENUE
STUART, FLORIDA 34994

FACSIMILE (772) 221-0113
TELEPHONE (772) 221-0110

February 24, 2005

Department of State
Registration Section
Division of Corporations
Post Office Box 6327
Tallahassee, Florida 32314

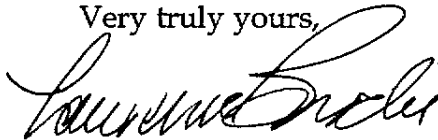
RE: Articles of Organization
International Melting & Manufacturing, LLC

Dear Sir or Madam:

Enclosed please find an original and one copy of the Articles of Organization of the above corporation and a check in the amount of \$155.00 (\$125.00-filing fee and Registered Agent Designation, and \$30.00-certified copy). Upon filing, please return a certified copy of the Articles to the undersigned at the above address.

Thank you in advance for your attention to this matter.

Very truly yours,



Lawrence P. Brodie

LPB/shb
Enclosures

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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INTERNATIONAL MELTING & MANUFACTURING, LLC

ARTICLES OF ORGANIZATION

- (a) The name of this Company is INTERNATIONAL MELTING & MANUFACTURING, LLC (the "Company").
- (b) The street address of the initial principal office of the Company is 525 S. W. Camden Avenue, Stuart, Florida 34994; the mailing address of the initial principal office of the Company is 525 S. W. Camden Avenue, Stuart, Florida 34994.
- (c) The name and street address of the initial registered agent of the Company is Lawrence P. Brodie, 525 S. W. Camden Avenue, Stuart, Florida 34994.
- (d) The Limited Liability Company is to be a manager managed company. The initial manager is International Melting & Manufacturing, Inc., a Florida corporation whose street and mailing address is 525 S. W. Camden Avenue, Stuart, Florida 34994



Lawrence P. Brodie

Signature of a member or an authorized representative of a member.

(In accordance with section 608.408(3), Florida Statutes, the execution of this document constitutes an affirmation under the penalties of perjury that the facts stated herein are true.)

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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INTERNATIONAL MELTING & MANUFACTURING, LLC

**CERTIFICATE OF DESIGNATION OF
REGISTERED AGENT/REGISTERED OFFICE**

PURSUANT TO THE PROVISIONS OF SECTION 608.415 OF THE FLORIDA STATUTES, THE UNDERSIGNED COMPANY, ORGANIZED UNDER THE LAWS OF THE STATE OF FLORIDA, SUBMITS THE FOLLOWING STATEMENT IN DESIGNATING THE REGISTERED OFFICE/REGISTERED AGENT, IN THE STATE OF FLORIDA.

1. The name of the company is INTERNATIONAL MELTING & MANUFACTURING, LLC.
2. The name and address of the registered agent and office is:

Lawrence P. Brodie
525 S. W. Camden Avenue
Stuart, Florida 34994

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent as provided for in Chapter 608, F.S.

Dated: February 24, 2005



Lawrence P. Brodie, Registered Agent

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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