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Florida Department of State
Division of Corporations
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DIVISION OF CORPORATIONS

LIMITED LIABILITY COMPANY

Custom Castings, LLC

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

2005 FEB -3 AM 10:37

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ARTICLES OF ORGANIZATION
FOR
FLORIDA LIMITED LIABILITY COMPANY

ARTICLE I - Name

The name of the Limited Liability Company is: **Custom Castings, LLC**

ARTICLE II - Address

The mailing address and street address of the principal office of the Limited Liability Company is:

Principal Office Address:

1114 E. John Sims Parkway, Suite 282

Niceville, FL 32578

Mailing Address:

1114 E. John Sims Parkway, Suite 282

Niceville, FL 32578

ARTICLE III - Registered Agent, Registered Office & Registered Agent's Signature

The name and Florida street address of the registered agent are:

Francis J. McKinney

Name

1114 E. John Sims Parkway, Suite 282

(P.O. Box or Mail Drop Box NOT Acceptable)

Niceville, FL 32578

(City / State / Zip)

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent as provided for in Chapter 608, F.S.

Francis J. McKinney
Registered Agent's Signature - Francis J. McKinney

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TALLAHASSEE, FLORIDA

ARTICLE IV - Manager(s) or Managing Member(s):

• The name and address of each Manager or Managing Member is as follows:

Title:

"MGR" = Manager

"MGRM" = Managing Member

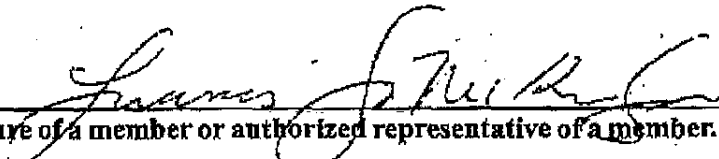
Name and Address:

MGR

Francis J. McKinney- 1114 E. John Sims Parkway, Suite 282, Niceville, FL 32578

(Use attachment if necessary)

REQUIRED SIGNATURE:


 Signature of a member or authorized representative of a member.

(In accordance with section 608.408(3), Florida Statutes, the execution of this document constitutes an affirmation under the penalties of perjury that the facts stated herein are true.)

Francis J. McKinney

Typed or printed name of signee

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