## 2011 LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L04000069133

Entity Name: CENTER FOR ADVANCED GASTROENTEROLOGY, PLLC

FILED Mar 28, 2011 Secretary of State

Current Principal Place of Business: New Principal Place of Business:

260 LOOKOUT PLACE SUITE #201 MAITLAND, FL 32751

Current Mailing Address: New Mailing Address:

260 LOOKOUT PLACE SUITE #201 MAITLAND, FL 32751

FEI Number: 54-2160614 FEI Number Applied For ( ) FEI Number Not Applicable ( ) Certificate of Status Desired ( )

Name and Address of Current Registered Agent: Name and Address of New Registered Agent:

HILAL, NADIA 1101 N MAITLAND AVE MAITLAND, FL 32751 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE:

Electronic Signature of Registered Agent Date

## **MANAGING MEMBERS/MANAGERS:**

Γitle: MGR

Name: HILAL, T ALAL E MD

Address: 260 LOOKOUT PLACE ,SUITE # 201

City-St-Zip: MAITLAND, FL 32751

Title: MGRM

Name: HILAL, RAOUF MD

Address: 260 LOOKOUT PLACE ,SUITE # 201

City-St-Zip: MAITLAND, FL 32751

Title: MGRM

Name: MUSHAHWAR, ANDRIA M MD Address: 260 LOOKOUT PLACE, SUITE 201

City-St-Zip: MAITLAND, FL 32751

Title: MGRM

Name: QUAGLIATA, JOSEPH J MD Address: 260 LOOKOUT PLACE, SUITE 201

City-St-Zip: MAITLAND, FL 32751

I hereby certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statues.

SIGNATURE: TALAL E HILAL MGR 03/28/2011