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LIMITED LIABILITY AMENDMENT

4 U WELD LLC

Certificate of Status	0
Certified Copy	1
Page Count	01
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Electronic Filing Menu

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ARTICLES OF AMENDMENT TO ARTICLES OF ORGANIZATION OF 4 U WELD LLC



- 4 U Weld LLC (the "Company"), a limited liability company organized and existing under and by virtue of the Florida Limited Liability Company Act (the "Act"), does hereby certify that:
- 1. The Articles of Amendment set forth herein were duly approved by owners of the majority membership interests of the Company on May 23rd, 2005.
- 2. The Articles of Organization of the Company (originally filed September 22, 2004), are hereby amended as follows:

FIRST:

The name of the Company is 4 U Weld LLC.

SECOND:

Article V is amended in its entirety, as follows:

"Article V - Management

This will be a member-managed company. The name of each member is:

GIUSEPPE PIROLA

member-manager

DAVID DIMONTE

member

RENE WERTHMULLER

member"

IN WITNESS WHEREOF, the undersigned has executed these Articles of Amendment to the Articles of Organization on this 24th day of May, 2005.

Martin Scherer, Authorized Representative