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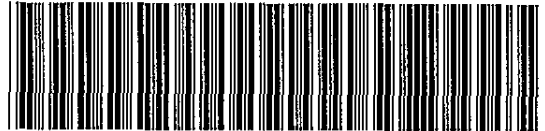
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**ARTICLES OF ORGANIZATION
of
DOSGUARDIANS,L.L.C.,
a Florida Limited Liability Company**

For the purpose of becoming a Limited Liability Company under the laws of the State of Florida, Chapter 608, which provides for the formation, rights, privileges, and immunities of limited liability companies for profit, the undersigned, **Frederick H. May, Jr., and Cynthia R. May**, being authorized to execute and file these Articles, hereby certify that they have associated themselves together for such purpose and, further, declare that the following Articles shall serve as the Charter and authority for the conduct of business of the Limited Liability Company being formed.

Article I — Name:

The name of the Limited Liability Company is: **DOSGUARDIANS, L.L.C.**

Article II — Address:

The mailing address and street address of the principal office of the Limited Liability Company is: **1200 Eighth Avenue, Houghton, Michigan 49931**

Article III — Registered Agent and Registered Office

The name and the Florida street address of the initial registered agent are: **William N. DeVane, Jr., Suite 12 First Professional Centre, 5701 Overseas Highway, Marathon, Monroe County, Florida 33050.**

**Article IV — Management and
Manager(s) or Managing Member(s):**

Management of this limited liability company is reserved to its members, whose names and addresses are as follows:

- | | |
|------------------------------|--|
| Frederick H. May, Jr. | 13260 Spencer Road
Hemlock, Michigan 48626 |
| Cynthia R. May | 13260 Spencer Road
Hemlock, Michigan, 48626 |

Article V — Purposes and Powers

In addition to the powers authorized by the laws of the State of Florida for limited liability companies, the general nature of the business or businesses to be transacted, and which the limited liability company is authorized to transact, shall be as follows:

1. To engage in any activity or business authorized under the Florida Statutes.
2. In general, to carry on any and all incidental business; to have and exercise all the powers conferred by the laws of the State of Florida, and to do any and all things set forth in these Articles to the same extent as a natural person might or could do.
3. To purchase or otherwise acquire, undertake, carry on, improve, or develop, all or any of the business, good will, rights, assets, and liabilities of any person, firm, association, or corporation carrying on any

kind of business of a similar nature to that which this limited liability company is authorized to carry on, pursuant to the provisions of these Articles; and to hold, utilize, and in any manner dispose of the rights and property so acquired.

4. To enter into and make all necessary contracts for its business with any person, entity, partnership, association, corporation, domestic or foreign, or of any domestic or foreign state, government, or governmental authority, or of any political or administrative subdivision, or department, and to perform and carry out, assign, cancel, or rescind any of such contracts.
5. To exercise all or any of the limited liability company powers, and to carry out all or any of the purposes, enumerated in these Articles and otherwise granted or permitted by law, while acting as agent, nominee, or attorney-in-fact for any persons or corporations, and perform any service under contract or otherwise for any corporation, joint stock company, association, partnership, firm, syndicate, individual, or other entity, and in this capacity or under this arrangement develop, improve, stabilize, strengthen, or extend the property and commercial interest of the property and to aid, assist, or participate in any lawful enterprise in connection with or incidental to the agency, representation, or service, and to render any other service or assistance it may lawfully do under the laws of the State of Florida, providing for the formation, rights, privileges, and immunities of limited liability companies for profit.
6. To do everything necessary, proper, advisable, or convenient for the accomplishment of any of the purposes, or the attainment of any of the objects, or the furtherance of any of the powers set forth in these Articles, either alone or in association with others incidental or pertaining to, or going out of, or connected with its business or powers, provided the same shall not be inconsistent with the laws of the State of Florida.

The several clauses contained in this statement of the general nature of the business or businesses to be transacted shall be construed as both purposes and powers of this limited liability company, and statements contained in each clause shall, except as otherwise expressed, be in no way limited or restricted by reference to or inference from the terms of any other clause. They shall be regarded as independent purposes and powers. Nothing contained in these Articles shall be deemed or construed as authorizing or permitting, or purporting to authorize or permit the limited liability company to carry on any business, exercise any power, or do any act which a limited liability company may not, under Florida laws, lawfully carry on, exercise, or do.

Article VI — Membership Restrictions

Members shall have the right to admit new members by unanimous consent. Contributions required of new members shall be determined as of the time of admission to the limited liability company.

A member's interest in the limited liability company may not be sold or otherwise transferred except with unanimous written consent of all members.

On the death, retirement, resignation, expulsion, bankruptcy, or dissolution of a member, or the occurrence of any other event that terminates the continued membership of a member in the limited liability company, the remaining members shall have the right to continue the business on unanimous consent of the remaining members.

Article VII — Capital Contributions

Initial capital contributions in the amount of \$1,000.00 cash shall be paid to the limited liability company by the two (2) initial members in equal shares. Additional contributions will be made as required for

investment purposes, as determined by unanimous consent of the members. Members will make contributions in equal shares.

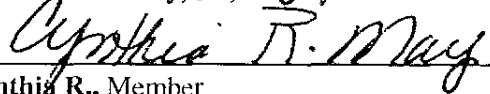
Article IX —Duration

This limited liability company shall have perpetual existence, or until dissolved in a manner provided by law, or as provided in the regulations adopted by the members.

IN WITNESS WHEREOF, the undersigned have signed these Articles of Organization as an authorized representative of a member and acknowledged them to be the undersigned's act this 28 day of June, 2004.



Frederick H. May, Jr., Member

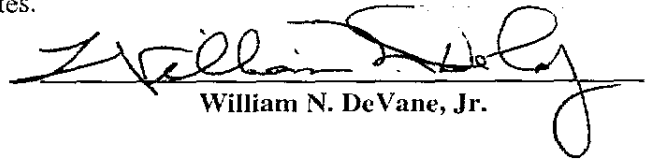


Cynthia R., Member

(In accordance with section 608.408(3), Florida Statutes, the execution of this document constitutes an affirmation under the penalties of perjury that the facts stated herein are true.)

STATEMENT ACCEPTING APPOINTMENT AS REGISTERED AGENT

Having been named as registered agent and to accept service of process for the above-stated Limited Liability Company at the place designated in these Articles, I hereby accept the appointment and agree to act in t his capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent under Chapter 608, Florida Statutes.


William N. DeVane, Jr.