

**Electronic Articles of Organization
For
Florida Limited Liability Company**

**L04000018928
FILED 8:00 AM
March 11, 2004
Sec. Of State**

Article I

The name of the Limited Liability Company is:
EMPIRE ABRASIVES FLORIDA, LLC.

Article II

The street address of the principal office of the Limited Liability Company is:
1301 N. ROME AVENUE
TAMPA, FL. 33607

The mailing address of the Limited Liability Company is:
1301 N. ROME AVENUE
TAMPA, FL. 33607

Article III

The purpose for which this Limited Liability Company is organized is:
ANY AND ALL LAWFUL BUSINESS.

Article IV

The name and Florida street address of the registered agent is:
DRESLIN FINANCIAL SERVICES, INC.
7985 113TH STREET
SUITE 220
SEMINOLE, FL. 33772

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: DAVID G. DRESLIN

Article V

The name and address of managing members/managers are:

Title: MGRM
EMPIRE ABRASIVES, INC.
546 PRATT AVENUE NORTH
SCHAUMBERG, IL. 60193

Title: MGRM
WILLIAM YOUNG
1301 N. ROME AVENUE
TAMPA, FL. 33607

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Article VI

The effective date for this Limited Liability Company shall be:

03/11/2004

Signature of member or an authorized representative of a member

Signature: DAVID G. DRESLIN