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Account Number : I20000000241
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LIMITED LIABILITY COMPANY
BUSINESS WITHOUT BOARDERS GROUP, LLC

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**ARTICLES OF ORGANIZATION
FOR
BUSINESS WITHOUT BOARDERS GROUP, LLC**

ARTICLE 1 – Name. The name of the limited liability company shall be BUSINESS WITHOUT BOARDERS GROUP, LLC.

ARTICLE 2 – Mailing Address and Principal Office Address. The mailing address and principal office of the limited liability company shall be 5413 Lake Margaret Drive, Suite B, Orlando, Florida 32812.

ARTICLE 3 – Registered Office and Registered Agent. The name and the Florida street address of the initial registered agent is Roque H. Nunez, 5413 Lake Margaret Drive, Suite B, Orlando, Florida 32812.

ARTICLE 4 – Management. The limited liability company shall be managed by one or more managers. The managers may receive a salary for such services and may serve as manager until resignation or removal for cause as determined by a majority vote of the members. The operating agreement for the company may modify the number of managers for the company, the terms of office, salary, and related issues.

ARTICLE 5 – Membership. The company may issue certificates to indicate ownership in the company; with one percentage of ownership interest equating to one membership unit, for a total of 100 membership units. No change of membership in the company may occur without the unanimous consent of all then-existing members and the manager.

ARTICLE 6 – Effective Date. The effective date of the limited liability company shall be September 22, 2003.

Dated September 23, 2003 in Orlando, Orange County, Florida.



Philip K. Calandrino, Attorney at Law
Philip K. Calandrino, P.A.
7232 Sand Lake Road, Suite 201
Orlando, Florida 32819
(407) 351-5775 Telephone
(407) 351-5688 Telecopier

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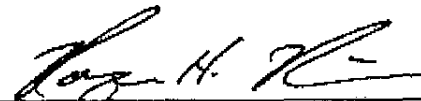
as Authorized Representative of the Members

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**ACCEPTANCE OF APPOINTMENT AS REGISTERED AGENT
FOR
BUSINESS WITHOUT BOARDERS GROUP, LLC**

Having been named as a registered agent and to accept service of process for the above stated entity at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Dated September 22, 2003 in Orlando, Orange County, Florida



Roque H. Nunez
5413 Lake Margaret Drive, Suite B
Orlando, Florida 32812
as Registered Agent

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