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LIMITED LIABILITY AMENDMENT

TYGER SUPERABRASIVES, LLC

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ARTICLES OF AMENDMENT TO ARTICLES OF ORGANIZATION OF

TYGER SUPERABRASIVES, LLC

Pursuant to applicable provisions of the Florida Statutes, the undersigned entity adopts the following Articles of Amendment to its Articles Of Organization:

FIRST:

The date of filing of the articles was September 16, 2003.

SECOND:

Amendment(s) adopted: Effective immediately, the following Article(s) is/are amended to read as

indicated:

Article 3: MANAGEMENT. The Limited Liability Company is to be managed by the members.

Kenneth Walter Kevin Bradley Managing Member Managing Member

Signed this 3 day of OCTOBER 2003

TYGER SUPERABRASIVES, LLC

Kenneth Walter, as MANAGING A

Prepared by: Chris Caswell Christopher K. Caswell, P.A. 2364 Fruitville Road Sarasota, FL 34237 941-366-7727 Fla. Bar No. 371211

TOTAL P.02