

**2009 LIMITED LIABILITY COMPANY AMENDED ANNUAL REPORT**

DOCUMENT# L03000028703

**FILED**  
**Sep 02, 2009**  
**Secretary of State****Entity Name:** METRO AREA REALTY, LLC**Current Principal Place of Business:**1969 S. ALAFAYA TRAIL  
SUITE 406  
ORLANDO, FL 32828 US**New Principal Place of Business:****Current Mailing Address:**1969 S. ALAFAYA TRAIL  
SUITE 406  
ORLANDO, FL 32828 US**New Mailing Address:****FEI Number:** 80-0073148**FEI Number Applied For ( )****FEI Number Not Applicable ( )****Certificate of Status Desired ( )****Name and Address of Current Registered Agent:**DINH, NGOC P  
1969 S. ALAFAYA TRAIL  
SUITE 406  
ORLANDO, FL 32828 US**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: \_\_\_\_\_

Electronic Signature of Registered Agent

Date

**MANAGING MEMBERS/MANAGERS:**Title: MGRM ( ) Delete  
Name: DINH, NGOC P  
Address: 1969 S. ALAFAYA TRAIL, SUITE 406  
City-St-Zip: ORLANDO, FL 32828 USTitle: MGRM ( ) Delete  
Name: DINH, GIAC V  
Address: 1969 S. ALAFAYA TRAIL, SUITE 406  
City-St-Zip: ORLANDO, FL 32828Title: ( ) Delete  
Name:  
Address:  
City-St-Zip:**ADDITIONS/CHANGES:**Title: ( ) Change ( ) Addition  
Name:  
Address:  
City-St-Zip:Title: ( ) Change ( ) Addition  
Name:  
Address:  
City-St-Zip:Title: MGRM ( ) Change (X) Addition  
Name: STOUT, LINDA D  
Address: 1969 S. ALAFAYA TRAIL, SUITE 406  
City-St-Zip: ORLANDO, FL 32828

I hereby certify that the information supplied with this filing does not qualify for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 608, Florida Statutes.

SIGNATURE: NGOC DINH

MGRM

09/02/2009

Electronic Signature of Signing Managing Member, Manager, or Authorized Representative / Date