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## ARTICLES OF ORGANIZATION

#### OF

# STUDENT HOUSING, LLC

The undersigned organizer hereby forms a Limited Liability Company under Chapter 608 of the laws of the State of Florida.

## ARTICLE I. NAME

The name of the Limited Liability Company ("Company") shall be:

# Student Housing, LLC

## ARTICLE II. PRINCIPAL PLACE OF BUSINESS

The address of the principal place of business of this Company shall be 9167 Brendan Lake Court, Bonita Springs, Florida 34134, and the mailing address of the Company shall be the same.

## ARTICLE III. TERM OF EXISTENCE

This Company shall commence its existence on the date these Articles are filed, pursuant to Florida Statutes Section 608.409; and shall exist until dissolved in a manner provided by law or as provided in the operating agreement adopted by the members.

# ARTICLE IV. NATURE OF BUSINESS

This Company may engage in or transact any or all lawful activities or business permitted under the laws of the United States, the State of Florida or any other state, country, territory or nation.

## ARTICLE V. NEW MEMBERS

No new members shall be admitted without the consent of members owning at least sixty-six percent (66%) of the voting membership interests.

## ARTICLE VI. CONTINUATION OF COMPANY

Remaining members of this Company shall have the right to continue the business of the company upon the death, retirement, resignation, expulsion, bankruptcy or dissolution of a member, or the occurrence of any event that terminates the continual membership of a member in the limited liability company, upon the vote of the remaining members owning at least sixty-six percent (66%) of the voting membership interests.

## ARTICLE VII. MANAGEMENT

The Company shall be managed by its Managers pursuant to Florida Statutes Section 608.422. The names and addresses of the initial Managers are as follows:

Michele Pessin 9167 Brendan Lake Court Bonita Springs, Florida 34134 Larry Warner
761 12th Avenue South
Naples, Florida 34102

# ARTICLE VIII, INITIAL REGISTERED OFFICE AND REGISTERED AGENT

1. The name of the initial registered agent of the Company is Jeff M. Novatt, Esquire.

2. The street address of the initial registered office of the Company shall be CHEFFY, PASSIDOMO, WILSON & JOHNSON, LLP, 821 Fifth Avenue South, Suite 201, Naples, Florida 34102. The mailing address shall be CHEFFY, PASSIDOMO, WILSON & JOHNSON, LLP, 821 Fifth Avenue South, Suite 201, Naples, Florida 34102.

# ARTICLE IX. ORGANIZER

The name and street address of the Organizer to these Articles of Organization is:

Jeff M. Novatt, Esq. Cheffy, Passidomo, Wilson & Johnson 821 Fifth Avenue South Suite 201 Naples, FL 34102

IN WITNESS WHEREOF, the undersigned, has hereunto set his hands, on this 28 day of April, 2003.

Jeff M. Novatt, Esq. Authorized Representative

## ACCEPTANCE:

I agree, as Registered Agent, to accept service of process; to keep my office open during prescribed hours; to post my name (and any other officers of said limited liability company authorized to accept service of process at the above Florida designated address) in some conspicuous place in my office as required by law. I am familiar with and accept the obligations of my-position as registered agent.

WITNESS my hand this 26 day of April, 2003, in the City of Naples, State of Florida.

Jeff M. Novatt, Esq. Registered Agent

Fireproceduring a Student Housing, LLC Articles of Organization would