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DIVISION OF CORPORATION

LIMITED LIABILITY COMPANY

HUWELD USA, L.L.C.

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SEUNLIANT OF STATE TALLAHASSEE, FLORIDA

ARTICLES OF ORGANIZATION OF

HUWELD USA, L.L.C.

The undersigned certifies that for the purposes of becoming a limited liability company under the laws of the State of Florida, providing for the formation, rights, privileges, and immunities of limited liability companies for profit, hereby adopts the following Articles of Organization and further declares that the following Articles shall serve as the Charter and authority for the conduct of business of the limited liability company.

ARTICLEI

NAME AND PRINCIPAL PLACE OF BUSINESS

The name of the limited liability company shall be **HUWELD USA**, **L.L.C.**, and its principal office and mailing address is 4773 Camphor Avenue, Sarasota, FL 34231, in the County of Sarasota, State of Florida, but it shall have the power of authority to establish branch offices at any other place or places as the Members may designate.

ARTICLEII

PURPOSES AND POWERS

In addition to the powers authorized by the laws of the State of Florida for limited liability companies, the general nature of the business or businesses to be transacted, and which the limited liability company is authorized to transact, shall be as follows:

- To engage in any activity or business authorized under the Florida statutes.
- 2. In general, to carry on any and all incidental business; to have and exercise all the powers conferred by the laws of the State of Florida, and to do any and all things set forth in these Articles to the same extent as a natural person might or could do.
- 3. To purchase or otherwise acquire, undertake, carry on, improve, or develop, all or any of the business, good will, rights, assets, and liabilities of any person, firm, association, or corporation carrying on any kind of business of a similar nature to that which this limited liability company is authorized to carry on, pursuant to the provisions of these Articles; and to hold, utilize, and in any manner dispose of the rights and property so acquired.

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- 4. To enter into and make all necessary contracts for its business with any person, entity, parmership, association, corporation, domestic or foreign, or of any domestic or foreign state, government, or governmental authority, or of any political or administrative subdivision, or department, and to perform and carry out, assign, cancel, or rescind any of such contracts.
- 5. To exercise all or any of the limited liability company powers, and to carry out all or any of the purposes, enumerated in these Articles and otherwise granted or permitted by law, while acting as agent, nominee, or attorney-in-fact for any persons or corporations, and perform any service under contract or otherwise for any corporation, joint stock company, association, partnership, firm, syndicate, individual, or other entity, and in this capacity or under this arrangement develop, improve, stabilize, strengthen, or extend the property and commercial interest of the property and to aid, assist, or participate in any lawful enterprise in connection with or incidental to the agency, representation, or service, and to render any other service or assistance it may lawfully do under the laws of the State of Florida, providing for the formation, rights, privileges, and immunities of limited liability companies for profit.
- 6. To do everything necessary, proper, advisable, or convenient for the accomplishment of any of the purposes, or the attainment of any of the objects, or the furtherance of any of the powers set forth in these Articles, either alone or in association with others incidental or pertaining to, or going out of, or connected with its business or powers, provided the same shall not be inconsistent with the laws of the State of Florida.

The several clauses contained in this statement of the general nature of the business or businesses to be transacted shall be construed as both purposes and powers of this limited liability company, and statements contained in each clause shall, except as otherwise expressed, be in no way limited or restricted by reference to or inference from the terms of any other clause. They shall be regarded as independent purposes and powers.

Nothing contained in these Articles shall be deemed or construed as authorizing or permitting, or purporting to authorize or permit the limited liability company to carry on any business, exercise any power, or do any act which a limited liability company may not, under Florida laws, lawfully carry on, exercise, or do.

ARTICLEIII

EXERCISE OF POWERS

All limited liability company powers shall be exercised by or under the authority of, and the business and affairs of this limited liability company shall be managed under the direction of a manager of this limited liability company. This Article may be amended from time to time in the regulations of the limited liability company by a majority-in-interest vote of the Class "A" Members of the limited liability company.

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ARTICLE IV

MANAGEMENT

This limited liability company is to be initially managed by one (1) manager to be elected by the majority-in-interest of the Class "A" Members. The name and address of the person who shall serve as manager until the first annual meeting of the Class "A" Members or until successors are elected and qualified are as follows:

Roberto Motta 4773 Camphor Avenue Sarasota, FL 34231

ARTICLE V

MEMBERSHIP RESTRICTIONS

The Company shall have two classes of Members, namely, Class "A" and Class "B".

Class "A" Members means those Members of the Company having management responsibility and voting rights. Class "A" Members shall be responsible for the Company's operations.

Class "B" Members means those Members of the Company having no management authority or responsibility for the Company, having limited voting rights.

The rights, responsibilities and voting rights of Class "A" and Class "B" Members shall be more fully set forth in the Company's Operating Agreement.

ARTICI E VI

PROFITS AND LOSSES

(a) Profit Sharing. All Class "A" and Class "B" Members shall be entitled to the net profits arising from the operation of the limited liability company business that remain after the payment of the expenses of conducting the business of the limited liability company. Each Member shall be entitled to the distributive share of the profits specified as follows:

Profits shall be allocated in accordance with the Company's Capital Account balances.

Additionally, the distributive share of the profits shall be determined and paid to all classes of Members each year as determined by the Manager.

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(b) Losses. All losses that occur in the operation of the limited liability company business shall be paid out of the capital of the limited liability company and the profits of the business, or, if these sources are insufficient to cover such losses, by all the Members in the following shares:

Losses shall be allocated in accordance with the Company's Capital Account balances.

ARTICLE VII

DURATION

The date and time when the existence of the limited liability company shall commence shall be as of the date of filing with the Florida Department of State. This limited liability company shall exist perpetually, or until dissolved in a manner provided by law, or as provided in the regulations adopted by the Members.

ARTICLE VIII

INITIAL REGISTERED OFFICE AND REGISTERED AGENT

The address of the initial registered office of the limited liability company is 4773 Camphor Avenue, Sarasota, FL 34231, County of Sarasota, State of Florida, and the name of the company's initial registered agent at that address is Roberto Motta.

The undersigned, being an authorized representative, or Member, of the limited liability company, certifies that this instrument constitutes the Articles of Organization of HUWELD USA, L.L.C.

Executed by the undersigned on

Roberto Motta/ V Managing Membe

IAM/RJP/6545-1/Articles of Organization

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CERTIFICATE OF DESIGNATION OF REGISTERED AGENT AND OFFICE

Pursuant to the provisions of Sections 608.415 and 608.507 of the Florida Statutes, the undersigned limited liability company identified below submits the following statement in designating its registered office and registered agent in the State of Florida:

The name of the limited liability company is: HUWELD USA, L.L.C.

The name of the registered agent for HUWELD USA, L.L.C., is ROBERTO MOTTA, and the street address of the company's principal office where the agent is 4773 Camphor Avenue, Sarasota, FL 34231.

This statement is to acknowledge that, as indicated above, INUWELD USA, LLC., has appointed me, ROBERTO MOTTA, as its registered agent to accept service of process for the company at the place designated above in this certificate. I accept this appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Dated November 20, 2002.

ROBERTOMOTTA

STATE OF FLORIDA COUNTY OF SARASOTA

The foregoing instrument was acknowledged before me this day of Normalium by ROBERTO MOTTA, as registered agent, on behalf of HUWELD USA, L.L.C., a limited liability company, who (Notary choose one) [3] is personally known to me, or [4] has produced _______ as identification.

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Printed name/My Commission Expires: