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DATE: 10/02/2002

NAME: ALLCHEM I, L.L.C.

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**ARTICLES OF ORGANIZATION FOR
ALLCHEM I, L.L.C.,
A FLORIDA LIMITED LIABILITY COMPANY**

Article I: Name

The name of the Limited Liability Company is ALLCHEM I, L.L.C.

Article II: Address

The mailing address and street address of the principal office of the Limited Liability Company is:

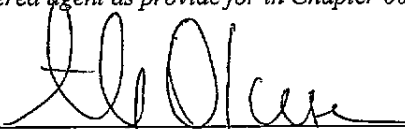
6010 Northwest First Place
Gainesville, Florida 32607

Article III: Registered Agent, Registered Office, and Registered Agent's Signature

The name and Florida street address of the registered agent are:

Alex Olcese
6010 Northwest First Place
Gainesville, Florida 32607

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent as provide for in Chapter 608, F.S.



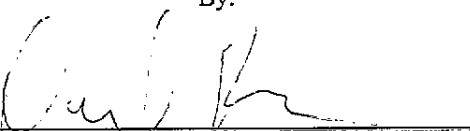
Registered Agent

Article IV: Management

The Limited Liability Company is to be managed by one manager or more managers and is, therefore, a manager – managed company.

Allchem Holding Group, Ltd., Member

By:



Printed name: Daniel Klein

(In accordance with Section 608.408(3), Florida Statutes, the execution of this document constitutes an affirmation under the penalties of perjury that the facts stated herein are true.)

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