

ATTORNEYS TI		411	
Requestor's Name			
660 E. Jefferson St.	<u> </u>		
Tallahassee, FL 32301 City/St/Zip	850-222-2785 Phone #		
CORPORATION NAME	S) & DOCUMENT NUMB	ER(S), (if known):	
1- LANTANA PROPER	RTIES, LLC		
2-			
3-			01
4-			OT JAN
X Walk-in Mail-out	Pick-up time ASAP Will wait Photocopy	Certified Co	
NEW FILINGS Profit Non-Profit XXX Limited Liability Domestication Other	AMENDMENTS Amendment Resignation of R.A., Officer/ Change of Registered Agen Dissolution/Withdrawal Merger		FILED ON JAN 23 PM 2: 21 SECRETARY OF STATE ALLAHASSEE FLORI
OTHER FILINGS Annual Report Fictitious Name Name Reservation	REGISTRATION/QUALIFICA Foreign Limited Partnership Reinstatement Trademark Other	TION	H 2:24
		000	0035680305 -01/23/0101071010 ****125.00 ****125.00

Examiner's Initials



ARTICLES OF ORGANIZATION OF LANTANA PROPERTIES, LLC

ARTICLE I - Name:

The name of the Limited Liability Company is LANTANA PROPERTIES, LLC.

ARTICLE II - Address:

The mailing address and street address of the principal office of the Limited Liability Company is 357 Ardenwood Drive, Englewood, Florida 34223.

ARTICLE III - Registered Agent and Registered Office

The name and street address of the registered agent of the Company is **Miko P. Gunderson, Esq.**, 1861 Placida Road, Suite 204, Englewood, Florida 34223-4949.

ARTICLE IV - Management:

The Limited Liability Company is to be managed by the member or members and

is, therefore, a member-manage	ed company.	₹8 9
IN WITNESS WHEREO acknowledged them to be my a	OF, I have signed these Article ct this 22 day of January, 2001. Miko P. Gunderson, E Authorized Representa	Men September 2: 2: 2: 2: 2: 2: 2: 2: 2: 2: 2: 2: 2:
STATE OF FLORIDA)	
COUNTY OF CHARLOTTE) ss.)	

The foregoing instrument was sworn to and acknowledged before me this day of January, 2001, by MIKO P. GUNDERSON, ESQ., who is personally known to me and who did take an oath.

DONNA SANTARONE
MY COMMISSION # CC 825458
Cor RO EXPIRES: April 23, 2003
1-800-3-NOTARY Fla. Notary Service & Bonding Co.

Notary Public, State of Florida My Commission Expires:

ACCEPTANCE OF REGISTERED AGENT

The undersigned, being the person named in the Articles of Organization of LANTANA PROPERTIES, LLC, as the registered agent of this limited liability company, hereby consents to accept service of process for the above stated Company at the place designated in the Articles of Organization, and accepts the appointment as registered agent and agrees to act in this capacity. The undersigned further agrees to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and is familiar with and accepts the obligations of the position of registered agent.

DATED this 2 day of January, 2001.

MIKO P. GUNDERSON, ESQ.

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