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LIMITED LIABILITY AMENDMENT

CAST FILM TECHNOLOGY, LLC

Certificate of Status	1
Certified Copy	0
Page Count	02
Estimated Charge	\$30.00

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AMENDMENT TO THE ARTICLES OF ORGANIZATION
OF
CAST FILM TECHNOLOGY, LLC

WHEREAS, the Articles of Organization for Cast Film Technology, LLC (the "Company") were filed with and approved by the Secretary of State of Florida on the 12th day of December, 2000, and

WHEREAS, it is the intention of a majority of the members of the Company that the Articles of Organization be amended in accordance with the Amendment to the Articles of Organization hereinafter set forth; and

WHEREAS, the proposed Amendment to the Articles of Organization of the Company hereinafter set forth was approved by the all of the members of the Company on the 1 day of OCT, 2001;

WHEREAS, the approval of the Secretary of State of Florida of the proposed Amendment hereinafter set forth is hereby requested.

NOW, THEREFORE, the Articles of Organization of the Company are hereby amended by deleting in their entirety the present Article I and Article IV and by substituting therefor the following, to-wit:

"ARTICLE I
Name

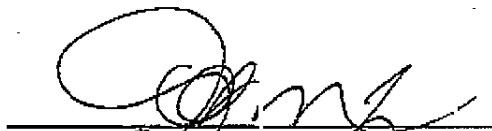
The name of the limited liability company to be formed hereunder is 'Aquafilm, LLC'."

"ARTICLE IV
Management

The limited liability company is a member-managed company."


IN WITNESS WHEREOF, this Amendment to the Articles of Organization is hereby executed by the all of the members who hereby approve this Amendment this 1 day of OCT, 2001.

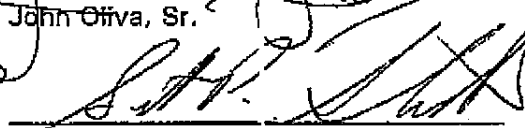

James M. Rossman


Angel Oliva, Jr.


Angel Oliva, III


John Oliva, Sr.


John Oliva, Jr.


Scott P. Schaneville

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WRITTEN STATEMENT MANIFESTING MEMBER
APPROVAL OF AN
AMENDMENT TO THE ARTICLES OF ORGANIZATION OF
CAST FILM TECHNOLOGY, LLC

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TALLAHASSEE, FLORIDA
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The undersigned, being all of the members of Cast Film Technology, LLC, whose Articles of Organization were filed with, and approved by, the Secretary of State of the State of Florida on the 12th day of December, 2000, hereby manifest our intention that the Articles of Incorporation of Cast Film Technology, LLC be amended in accordance with the amendment set forth in Exhibit A attached hereto and made a part hereof as if fully set forth herein.

IN WITNESS WHEREOF, all of the members of Cast Film Technology, LLC have executed this written statement this 1 day of Oct, 2001.

James M. Rossman
James M. Rossman

Angel Oliva, Jr.
Angel Oliva, Jr.

Angel Oliva, III
Angel Oliva, III

John Oliva, Sr.
John Oliva, Sr.

John Oliva, Jr.
John Oliva, Jr.

Scott P. Schaneville
Scott P. Schaneville

EXHIBIT A