F950000000286

CORPORATION(S) NAME			
Saint-Gobain Ceramics & Plastic	es, Inc.		
merging: American Boarts Crush	ing Co., Inc.		
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Tallahassee, FL 32301

Tel. 850 222 1092

Fax 850 222 7615

ARTICLES OF MERGER Merger Sheet

MERGING:

AMERICAN BOARTS CRUSHING CO., INC., a Florida corporation, P93000013610

INTO

SAINT-GOBAIN CERAMICS & PLASTICS, INC., a Delaware entity, F95000000286

File date: December 26, 2001, effective December 31, 2001

Corporate Specialist: Doug Spitler

ARTICLES OF MERGER

(Profit Corporations)

The following articles of merger are submitted in accordance with the Florida Business Corporation Act, pursuant to section 607.1105, F.S.

First: The name and jurisdiction of the <u>surviving</u>	corporation is:	
<u>Name</u>	Jurisdiction	TAL O
SAINT-GOBAIN CERAMICS & PLASTICS, INC.	DELAWARE	DEC
Second: The name and jurisdiction of each merging	corporation is:	26 1888
Name	<u>Jurisdiction</u>	PM 4:
AMERICAN BOARTS CRUSHING CO., INC.	FLORIDA	54 TATE ORIDA
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	er e <u>ngaretyttum je jos to</u>	
	CTIVE DATE -3 -0 date the Articles of Merger are	e filed with the Florida
OR 12 /31 /2001 (Enter a specific date. NO than 90 days in the future	OTE: An effective date cannot be pri re.)	or to the date of filing or more
Fifth: Adoption of Merger by surviving corporati The Plan of Merger was adopted by the shareholders	on - (COMPLETE ONLY ON) of the surviving corporation of	E STATEMENT) on December 1, 2001
The Plan of Merger was adopted by the board of direct December 1, 2001 and shareholder approximation and shareholder approximation.	ctors of the surviving corporated was not required.	tion on
Sixth: Adoption of Merger by merging corporation The Plan of Merger was adopted by the shareholders	(s) (COMPLETE ONLY ONE of the merging corporation(s)	STATEMENT) on
The Plan of Merger was adopted by the board of dire December 1, 2001 and shareholder approva		on(s) on

(Attach additional sheets if necessary)

Seventh: SIGNATURES FOR EACH CORPORATION

Name of Corporation	Signature	Typed	Typed or Printed Name of Individual & Title		
SAINT-GOBAIN CERAMICS & PLASTICS, INC.	Alphone	David L. Mascarin, Vice President			
AMERICAN BOARTS CRUSHING CO., INC.	Out Elith	Dean Dean	Dean B. Arvidson, Jr., President		
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PLAN OF MERGER of AMERICAN BOARTS CRUSHING CO., INC. into SAINT-GOBAIN CERAMICS & PLASTICS, INC.

- 1. This Plan of Merger is created pursuant to Section 253 of the Delaware General Corporation Law and Section 607.1104 through Section 607.1107 of the Florida Business Corporation Act.
- 2. AMERICAN BOARTS CRUSHING CO., INC., a Florida corporation ("ABC"), shall be merged into SAINT-GOBAIN CERAMICS & PLASTICS, INC., a Delaware corporation ("SGCP"), the sole stockholder of ABC, and SGCP shall be the surviving corporation.
- 3. The Articles of Incorporation of SGCP, as heretofore amended and as in effect on the date of the merger provided for herein, shall continue in full force and effect as the Articles of Incorporation of the corporation surviving this merger.
- 4. All outstanding shares of common stock of ABC shall be canceled of record on the effective date of the merger. Since all of the issued and outstanding shares of ABC are owned by SGCP, no shares of SGCP, the surviving corporation, are to be issued and ABC shall receive no consideration as a result of the merger provided for herein.
- 5. Each share of the common stock of the surviving corporation, which shall be issued and outstanding on the effective date of this merger, shall remain issued and outstanding.
- 6. SGCP will, on the effective date of the merger, assume all of the obligations of ABC.
- 7. The merger shall be completed and shall be effective at the close of business on December 31, 2001.
- 8. The surviving corporation may be served with process in the State of Florida in any proceeding for enforcement of any obligation of ABC as well as for enforcement of any obligation of the surviving corporation arising from the merger, including any suit or other proceeding to enforce the right of any stockholder as determined in appraisal proceedings pursuant to the provisions of Section 262 of the General Corporation Law of Delaware; and SGCP does hereby irrevocably appoint the Florida Secretary of State as its agent to accept service of process in any such suit or other proceeding. The address to which a copy of such process shall be mailed by the Florida Secretary of State is 750 East Swedesford Road, Valley Forge, PA 19482, Attention: General Counsel until the surviving corporation shall

have hereafter designated in writing to the said Florida Secretary of State a different address for such purpose. Service of such process may be made by personally delivering to and leaving with the Florida Secretary of State duplicate copies of such process, one of which copies the Florida Secretary of State shall forthwith send by registered mail to said Saint-Gobain Industrial Ceramics, Inc. at the above address.

Bv:

Executed under seal as of the first day of December, 2001.

American Boarts Crushing Co., Inc.

Saint-Gobain Ceramics & Plastics, Inc.

Name: Dean B. Arvidson, Jr.

Title: President

Name: Dayld L. Mascarin

Title: Vice President