

2013 FOR PROFIT CORPORATION REINSTATEMENT

DOCUMENT# 604994

FILED
Oct 06, 2013
Secretary of State

Entity Name: ASIS K. SAHA, MD, P.A.

Current Principal Place of Business:

201 HILDA ST #10
KISSIMMEE, FL 34741

New Principal Place of Business:

Current Mailing Address:

201 HILDA ST #10
KISSIMMEE, FL 34741

New Mailing Address:

FEI Number: 59-1513807

FEI Number Applied For ()

FEI Number Not Applicable ()

Certificate of Status Desired ()

Name and Address of Current Registered Agent:

SAHA, ASIS K.
201 HILDA STREET
SUITE 10
KISSIMMEE, FL 34741 US

Name and Address of New Registered Agent:

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: ASIS K. SAHA

Electronic Signature of Registered Agent

Date

OFFICERS AND DIRECTORS:

Title: PDS
Name: SAHA, ASIS K.
Address: 201 HILDA ST., STE 10
City-St-Zip: KISSIMMEE, FL 34741

Title: T
Name: SAHA, ASIS K.
Address: 201 HILDA ST., STE 10
City-St-Zip: KISSIMMEE, FL 34741

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: ASIS K. SAHA

Electronic Signature of Signing Officer or Director

PDS

10/06/2013

Date