# 2014 FLORIDA LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L08000063173

Entity Name: BOOK DISNEY VILLAS DIRECT LLC

### **Current Principal Place of Business:**

7901 SILVER BASS COURT KISSIMMEE, FL 34747

# **Current Mailing Address:**

7901 SILVER BASS COURT KISSIMMEE, FL 34747

# FEI Number: APPLIED FOR

#### Name and Address of Current Registered Agent:

HOPKINS, LINDA CEO 7901 SILVER BASS COURT KISSIMMEE, FL 34747 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

#### SIGNATURE:

Electronic Signature of Registered Agent

### Authorized Person(s) Detail :

TitleMGRNameFAULKNER, DON SOTTAddress7901 SILVER BASS COURTCity-State-Zip:KISSIMMEE FL 34747

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 605, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: DON SOTT FAULKNER

MRG

01/26/2014 Date

Electronic Signature of Signing Authorized Person(s) Detail

FILED Jan 26, 2014 Secretary of State CC4635706607

Certificate of Status Desired: Yes

Date