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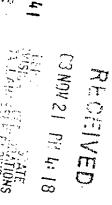
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NEW FILINGS AMENDMENT			ENTS	,			
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	NonProfit Resignation of R.A., Officer/			Director			
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ARTICLES OF ORGANIZATION OF 2844 Valencia Way, LLC

We, the undersigned as organizers of a limited liability company, under the Florida Limited Liability Company Act, adopt the following Articles of Organisation for such limited liability company:

ARTICLE I - NAME

The name of the limited liability company is 2844 Valencia Way, LLC.

ARTICLE II - DURATION

The period of duration of this limited liability company shall be Perpetual from the date of the issuance of a Certificate of Organization by the State of Florida.

ARTICLE III - PRINCIPAL OFFICE

The address of the principal office of this limited liability company is #101, 7300 South 13th Street, Oakcreek, WI 53154, and the mailing address shall be the same.

ARTICLE IV - REGISTERED AGENT AND OFFICE

The name of the initial registered agent within Florida is Filings, Inc., a Florida corporation, and the street address is 3732 Northwest 16th Street, Fort Lauderdale, Florida 33311.

ARTICLE V - MEMBERS

This limited liability company has three (3) members whose names and addresses are:

Michael H. Dilworth #101, 7300 South 13th Street, Oakcreek, WI 53154

K3 & J - No. 1, LLC a Wisconsin LLC 6900 West Lincoln Avenue, West Allis, WI 53219

YY & K, LLC a Wiconsin LLC 6500 Industrial Loop, Greendale, WI 53129

No additional members shall be admitted unless all members, (including any additional members other than original members) shall unanimously agree, and on such terms and conditions as shall be agreed unanimously.

The death, retirement, resignation, expulsion, bankruptcy or dissolution of any member, or the occurrence of any event which terminates the continued membership of a member of this limited liability company, shall terminate this company, unless the remaining members shall unanimously agree to continue the business of the company, in which event, this company shall not so terminate.

ARTICLE VI - MANAGEMENT

The management of the company is reserved to the members of the company, in proportion to their contributions to the capital of the limited liability company. The power to adopt, alter, ammend or repeal the regulations of this limited liability company shall be vested in the members of the company.

The name and address of the managing member is:

Michael H. Dilworth #101, 7300 South 13th Street, Oakcreek, WI 53154

IN WITNESS WHEREOF, the undersigned representative of a Member has executed these Articles of Organization on this 21st day of November 2003.

Filings, Inc. by Teresa Roman, Vice-President

Authorized Representative of a Member

Certificate designating place of business or domicle for the service of process within Florida, naming agent upon whom process may be served.

In compliance with Section 608, Florida Statutes, the following is submitted:

First that 2844 Valencia Way, LLC, desiring to organize or qualify under the laws of the State of Florida, has named Filings, Inc., a Florida corporation, located at 3732 N.W. 16th Street, Fort Lauderdale, Florida, as its agent to accept service of process within Florida.

Jusa Komon

Teresa Roman,

Authorized Representative of a Member

Having been named to accept service of process for the above stated Corporation, at the place designated in this certificate, I hereby agree to act in this capacity. I further agree to comply with the provisions of all Statutes relative to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Filings, Inc. by Teresa Roman, Vice-President

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