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To:

Division of Corporations

Fax Number : (850)205-0383

Account Name : THE FLORIDA COMPANY

Phone : (608)827-5300

Account Number : 120060000001

Fax Number

: (608)824-0409

LORIDA/FOREIGN LIMITED LIABILITY CO.

GEM Capital LLC

Certificate of Status	0
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ARTICLES OF ORGANIZATION OF GEM Capital LLC

ARTICLE I

NAME

The name of the limited liability company shall be: GEM Capital LLC

ARTICLE II

PRINCIPAL OFFICE

The principal place of business and mailing address of this Limited Liability Company shall be: 8333 W. Meinecke Avenue, Wauwatosa, Wisconsin 53213.

ARTICLE III

INITIAL REGISTERED AGENT & STREET ADDRESS

The name and address of the initial registered agent is: Business Filings Incorporated, 1203 Governors Square Blvd, Suite 101, Tallahassee, Florida 32301-2960. Located in the County of Leon.

ARTICLE IV

DURATION

The duration for the limited liability company shall be: 12/31/2047.

ARTICLE V MANAGERS/MEMBERS

The management of the limited liability company is reserved for the Members and the names and addresses of the members of the Limited Liability Company are:

Ernest S. Munzen, 8333 W. Meinecke Avenue, Wauwatosa, Wisconsin 53213 Gall A. Munzen, 8333 W. Meinecke Avenue, Wauwatosa, Wisconsin 53213

The Florida Incorporating Company, Organizer

Mark Schilf, AVP

Authorized Representative

Prepared by Mark Schiff, The Florida Incorporating Company, 8025 Excelsior Dr., Suite 200. Madison, WI 53717

(608) 827-5300

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SECRETARY OF STATE

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CERTIFICATE OF DESIGNATION OF REGISTERED AGENT/REGISTERED OFFICE

PURSUANT TO THE PROVISIONS OF SECTION 608.415, FLORIDA STATUTES, THE UNDERSIGNED COMPANY, ORGANIZED UNDER THE LAWS OF THE STATE OF FLORIDA, SUBMITS THE FOLLOWING STATEMENT IN DESIGNATING THE REGISTERED OFFICE/REGISTERED AGENT, IN THE STATE OF FLORIDA.

The name of the limited liability company is: GEM Capital LLC

The name and address of the registered agent and office is Business Filings Incorporated, 1203 Governors Square Blvd, Suite 101, Tallahassee, Florida 32301-2960. Located in the County of Leon.

Having been named as registered agent and to accept service of process for the above stated company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Signature:

Mark Schiff AVP

Date: February 8, 2007