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ARTICLES OF INCORPORATION

OF

B & B Aluminum, Inc.

Chester J. Biernacki
1907 Summerlin Avenue
Sanford, FL 32771-3952

FILED
95 SEP 15 PM 12:44
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

DMC
9/18/95

ARTICLES OF INCORPORATION

OF

B & B Aluminum, Inc.

FILED

95 SEP 15 PM 12:44

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

The undersigned, acting as incorporator of a Florida corporation under the Florida General Corporation Act, Chapter 607, Florida Statutes, adopts the following Articles of Incorporation for such corporation:

ARTICLE I - NAME

The name of the corporation is:

B & B Aluminum, Inc.

ARTICLE II - DURATION

The corporation shall have perpetual existence.

ARTICLE III - PURPOSE

The corporation is organized for the purpose of transacting any and all lawful business for which corporations may be incorporated in the State of Florida.

ARTICLE IV - CAPITAL STOCK

The corporation is authorized to issue 1,000 shares of One Dollar (\$1.00) par value common stock.

ARTICLE V - INITIAL REGISTERED OFFICE AND AGENT

The street address of the initial registered office of the corporation is 1907 Summerlin Avenue, Sanford, Florida, 32771-3952, and the name of the initial registered agent of the corporation at that address is Chester J. Biernacki.

ARTICLE VI - PRINCIPAL OFFICE

The corporation's principal office shall be located at 1907 Summerlin Avenue, Sanford, Florida, 32771-3952.

ARTICLE VII - INITIAL BOARD OF DIRECTORS

The corporation shall have one (1) Director initially. The number of Directors may be either increased or diminished from time to time in accordance with the provisions of the corporation's by-laws. The name and address of the initial Director of this corporation, who shall hold office until the shareholders elect or appoint a successor is:

Chester J. Biernacki 1907 Summerlin Avenue
Sanford, Florida 32771-3952

ARTICLE VIII - INCORPORATOR

The name and address of the person signing these Articles of Incorporation is:

Chester J. Biernacki 1907 Summerlin Avenue
Sanford, Florida 32771-3952

IN WITNESS WHEREOF, the undersigned has executed these Articles of Incorporation this 12 day of September, 1995.

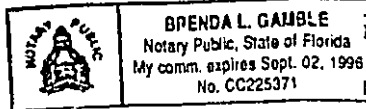
Chester J. Biernacki
Chester J. Biernacki FI. OR Lic.

STATE OF FLORIDA

COUNTY OF Seminole

Before me, the undersigned authority, authorized to take acknowledgements, personally appeared Chester J. Biernacki known to me and known to me to be the person who executed the foregoing Articles of Incorporation, and he acknowledged before me that he executed said Articles.

1995. WITNESS my hand and official seal this 12 day of September.



Brenda L. Gamble
Notary Public, State of Florida at Large
My Commission Expires: Sept 7, 1996

CERTIFICATE DESIGNATING PLACE OF BUSINESS OR
DOMICILE FOR SERVICE OF PROCESS WITHIN FLORIDA,
NAMING AGENT UPON WHO SERVICE MAY BE SERVED

FILED

95 SEP 15 PM 12:44

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

In compliance with Section 48.091, Florida Statutes, the following is
submitted.

That B & B Aluminum, Inc., desiring to organize or qualify under the laws of the State of Florida, with its principal place of business in the City of Sanford, County of Seminole, State of Florida, has named Chester J. Biernacki, located at 1907 Summerlin Avenue, Sanford, Florida, 32771-3952, as its agent to accept service of process within Florida.

SIGNATURE *Chester J. Biernacki*
(Corporate Officer/Director)

TITLE Director

DATE 9/12/95

Having been named to accept service of process for the above-stated corporation, at the place designated in this Certificate, I, Chester J. Biernacki, hereby agree to act in this capacity, and I further agree to comply with the provisions of the statutes relative to the proper and complete performance of my duties.

SIGNATURE *Chester J. Biernacki*
(Registered Agent)

DATE 9/12/95