

# **2007 FOR PROFIT CORPORATION REINSTATEMENT**

DOCUMENT# P93000029415

**Entity Name:** NATIONS REALTY CORP., INC.

**FILED**  
**Oct 05, 2007**  
**Secretary of State**

**Current Principal Place of Business:**

7001 LAKE ELLENOR STE 200  
ORLANDO, FL 32809 US

**New Principal Place of Business:**

**Current Mailing Address:**

7001 LAKE ELLENOR STE 200  
ORLANDO, FL 32809 US

**New Mailing Address:**

**FEI Number:** 59-3178258

**FEI Number Applied For ( )**

**FEI Number Not Applicable ( )**

**Certificate of Status Desired ( )**

**Name and Address of Current Registered Agent:**

WALKER &, TUDHOPE P.A.  
1053 MAITLAND CENTER COMMONS BLVD  
STE 200  
ORLANDO, FL 32809 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

**SIGNATURE:** BERRY WALKER

\_\_\_\_\_  
Electronic Signature of Registered Agent

\_\_\_\_\_  
Date

**Election Campaign Financing Trust Fund Contribution ( ).**

**OFFICERS AND DIRECTORS:**

**Title:** PSTD ( ) Delete  
**Name:** SHASSIAN, LOUIS P  
**Address:** 7001 LAKE ELLENOR DR SUITE 200  
**City-St-Zip:** ORLANDO, FL 32809 US

**ADDITIONS/CHANGES TO OFFICERS AND DIRECTORS:**

**Title:** ( ) Change ( ) Addition  
**Name:**  
**Address:**  
**City-St-Zip:**

I hereby certify that the information supplied with this filing does not qualify for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with an address, with all other like empowered.

**SIGNATURE:** LOUIS P SHASSIAN

**PRES**

**10/05/2007**

\_\_\_\_\_  
Electronic Signature of Signing Officer or Director

\_\_\_\_\_  
Date