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(Requestor's Name)

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(City/State/Zip/Phone #)

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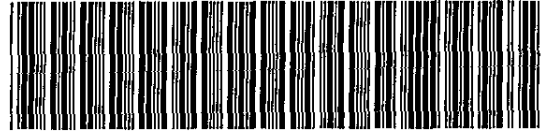
(Business Entity Name)

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is



CORPORATION SERVICE COMPANY™

ACCOUNT NO. : 072100000032

REFERENCE : 396398 7415868

AUTHORIZATION :

COST LIMIT : \$ PPD

ORDER DATE : January 14, 2004

ORDER TIME : 4:27 PM

ORDER NO. : 396398-005

CUSTOMER NO: 7415868

CUSTOMER: Mr. Ademir Gifoni
Mr. Ademir Gifoni

1527 S.e. 8th Terrace

Deerfield Beach, FL 33441

FILED
04 JAN 15 AM 10:02
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

DOMESTIC FILING

NAME: GIFONI ALUMINUM, INC.

EFFECTIVE DATE:

XX ARTICLES OF INCORPORATION
 CERTIFICATE OF LIMITED PARTNERSHIP
 ARTICLES OF ORGANIZATION

PLEASE RETURN THE FOLLOWING AS PROOF OF FILING:

XX CERTIFIED COPY
 PLAIN STAMPED COPY
 CERTIFICATE OF GOOD STANDING

CONTACT PERSON: Amanda Haddan - EXT. 2955

EXAMINER'S INITIALS: _____

ARTICLES OF INCORPORATION

OF

Gifoni Aluminum, Inc.

The undersigned does hereby subscribe to, acknowledge and file the following Articles of Incorporation for the purpose of creating a corporation under the laws of the State of Florida.

ARTICLE ONE

The name of the corporation is: Gifoni Aluminum, Inc.
The principle address of the corporation is: 1527 S.E. 8th Terrace
Deerfield Beach, Florida 33441.

ARTICLE TWO

This corporation shall commence its existence upon filing and shall exist perpetually thereafter unless sooner dissolved according to law.

ARTICLE THREE

The purpose for which the corporation is organized is the transaction of any or all lawful business for which corporations may be incorporated under the Florida Corporation Act.

ARTICLE FOUR

This corporation is authorized to issue 100 shares of No Par Value Common Stock, which shall be designated as "Common Shares". All of said stock shall be payable in cash, property (real or personal) or labor or services in lieu thereof at a just valuation to be fixed by the Board of Directors.

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TALLAHASSEE, FLORIDA

ARTICLE FIVE

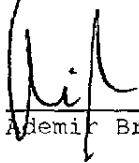
Except as otherwise provided by law, the entire voting power for the election of directors and for all other purposes shall be vested exclusively in the holders of the outstanding Common Shares.

ARTICLE SIX

Every shareholder, upon the sale for cash of any new stock of this corporation of the same kind, class or series as that which he already holds, shall have the right to purchase his pro rata share thereof (as nearly as may be done without issuance of fractional shares) at the prices at which it is offered to others.

ARTICLE SEVEN

The street address and mailing address of the initial principal registered office is: 1527 S.E.8th Terrace, Deerfield Beach, Florida 33441 and the name of its initial registered agent of this corporation is: Ademir Braga Gifoni



Ademir Braga Gifoni

I hereby am familiar with and accept the duties and responsibilities as registered agent for said corporation.

ARTICLE EIGHT

This corporation shall have at least one director initially with the exact number of directors to be specified by the shareholders from time to time unless the shareholders shall by a majority vote, determine that the corporation be managed by the

shareholders. The name and address of the initial director of this corporation is:

Name	Mailing Address
Ademir Braga Gifoni	1527 S.E. 8th Terrace Deerfield Beach, Florida 33441

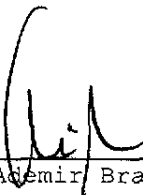
ARTICLE NINE

The Board of Directors is empowered make, alter or repeal the Bylaws of the corporation without restriction of their powers conferred by statute.

ARTICLE TEN

The name and address of the incorporator for this corporation is:

Ademir Braga Gifoni
1527 S.E. 8th Terrace
Deerfield Beach, Florida 33441



Ademir Braga Gifoni

ARTICLE ELEVEN

No contract or other transaction between this corporation and any other corporation, and no act of this corporation shall in any way be affected or invalidated by the fact that any of the directors of this corporation are pecuniarily or otherwise interested in, or are directors, or officers of, such other corporation. Any director individually, or any firm of which any director may be a member, may be a party to, or may be pecuniarily or otherwise interested in, any contract or transaction of this corporation, provided that the fact that he or such firm is so

interested shall be disclosed or shall have been known to the Board of Directors or a majority thereof, and any director of this corporation who is also a director or an officer of such corporation, or who it is so interested may be counted in determining the existence of a quorum at any meeting of the Board of Directors of this corporation which shall authorize any such contract or transaction with like force and effect as if he were not such director or officer of such other corporation, or not so interested.

ARTICLE TWELVE

The private property of the stockholders shall not be subject to the payment of the corporate debts to any extent whatsoever. The corporation shall have a first lien not the shares of its stockholders and upon the dividends due them for any indebtedness of such stockholders to the corporation.

IN WITNESS WHEREOF, the undersigned subscriber has executed These Articles of Incorporation this 6th of January 2004.



Ademir Braga Gifoni

CERTIFICATE DESIGNATING PLACE OF BUSINESS OR DOMICILE FOR
THE SERVICE OF PROCESS WITHIN THIS STATE, NAMING AGENT UPON WHOM
PROCESS MAY BE SERVED.

In pursuance of Chapter 48.091 of the Florida Statutes, the
following is submitted, in compliance with said act:

FIRST: that **Gifoni Aluminum, INC.**, desiring to organize
under the laws of the State of Florida, with its principal office,
as indicated in the Articles of Incorporation, at City of Deerfield Beach,
County of Broward, State of Florida, has named Ademir Braga Gifoni
located at: 1527 S.E. 8th Terrace, Deerfield Beach, Florida 33441
City of Deerfield Beach, County of Broward, State of Florida,
as its agent to accept service of process with the state.

ACKNOWLEDGEMENT: MUST BE SIGNED BY DESIGNATED AGENT

Having been named to accept service of process for the above
corporation, at place designated in this certificate, I hereby
accept to act in this capacity, and agree to comply with the
provision of said Act relative to keeping open said office.

BY: _____

Ademir Braga Gifoni
Registered Agent

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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