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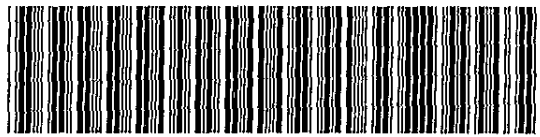
(Business Entity Name)

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA
FILED

Handwritten initials/signature

Division of Corporations

Department of State

P. O. Box 6327

Tallahassee

Florida.

32314

United Aluminum, Inc.

Fred Metzler
14252 Amero Lane
Spring Hill
FL
34609

Dear Secretary of State:

Enclosed you will find our Articles of Incorporation for: United Aluminum, Inc.. along with a check in the amount of \$ 78.75, (\$35.00 for the filing fee and \$35.00 for the Designation of Registered Agent fee and \$8.75 for the Certificate). If in the future should I want a Certified copy of Articles of Incorporation I will send \$52.50 for them at that time.

Also enclosed are photocopies of the Articles of Incorporation, please return this duplicate set to us with the filing date and rubber stamps on it and your **Cover Letter and Certificate.**

2nd Nov. 2003

Thank you,

Fred E Metzler

Incorporator: Fred Metzler

United Aluminum, Inc.

14252 Amero Lane Spring Hill, FL 34609

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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United Aluminum, Inc.

14252 Amero Lane, Spring Hill, FL 34609

ARTICLES OF INCORPORATION

ARTICLE 1.

The name of the corporation is United Aluminum, Inc.

ARTICLE 2.

This corporation shall exist perpetually unless dissolved according to Florida law.

ARTICLE 3.

The principal place of business and mailing address is: 14252 Amero Lane, Spring Hill, FL 34609

ARTICLE 4.

The corporation is organized for the purpose of engaging in any activities or business permitted under the laws of the United States and the State of Florida.

ARTICLE 5.

The corporation shall have the authority to issue 500 shares of common stock, in one class only, each with a par value of: \$1.00.

ARTICLE 6.

The registered agent of the corporation is: Fred Metzler, and the registered address is: 14252 Amero Lane, Spring Hill, FL 34609

ARTICLE 7.

The initial Board of Directors shall have one member(s).

The names and addresses are as follows :

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TALLAHASSEE, FLORIDA

President: Fred Metzel, of 14252 Amero Lane, Spring Hill, FL 34609
Vice President: Fred Metzel, of 14252 Amero Lane, Spring Hill, FL 34609
Secretary: Fred Metzel, of 14252 Amero Lane, Spring Hill, FL 34609
Treasurer: Fred Metzel of 14252 Amero Lane, Spring Hill, FL 34609
Other: Fred Metzel, of 14252 Amero Lane Spring Hill FL 34609

The number of directors may be raised or lowered by amendments of the bylaws of the corporation, but shall never be less than one.

ARTICLE 8

INCORPORATOR

The Incorporator of this corporation is: Fred Metzel
whose address is: 14252 Amero Lane, Spring Hill, FL 34609
SWORN TO and SIGNED this 2 day of Nov., 2003

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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Signature: Fred E. Metzel
Incorporator, Fred Metzel

REGISTERED AGENT

Having been named as Registered Agent and to accept service of process for the above stated corporation at the place designated in this certificate. I hereby accept the appointment as registered agent and agreed to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties and I am familiar with and accept the obligations of my position as registered agent.

SWORN TO and SIGNED this 2 day of Nov., 2003

Signature: Fred E. Metzel
Registered Agent, Fred Metzel
United Aluminum, Inc.
14252 Amero Lane
Spring Hill, FL 34609