417 E. Virginia St., Suite 1, Tallahassee, FL 32301, (904)224-8870 Mailing Address: Post Office Box 10349, Tallahassee, FL 32302 TOLL FREE No. 1-800-342-8062 FAX (904) 222-1222

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Please remit invoice number with payment TERMS: NET 10 DAYS FROM INVOICE DATE 1 1/2% per month on Past Due Amounts Past 30 Days, 16% per Annum.

THANK YOU from Your Capital Connection

ARTICLES OF ORGANIZATION FOR FLORIDA LIMITED LIABILITY COMPANY

ARTICLE I

The name of the Limited Liability Company is:

WILEN PRESS, LC



ARTICLE II

The mailing address and street address of the principal office of the Limited Liability Company is:

135 Oval Drive, Islandia, New York, 11722

ARTICLE III

The period of duration for the Limited Liability Company shall be perpetual.

ARTICLE IV

The Limited Liability Company is to be managed by the members and the name(s) and address(es) of the managing member(s) is/are:

Richard Wilen
Darrin Wilen
Cory Wilen

135 Oval Drive, Islandia, NY 11722
135 Oval Drive, Islandia, NY 11722
135 Oval Drive, Islandia, NY 11722

ARTICLE V

The right, if given, of the remaining members of the Limited Liability Company to continue the business on the death, retirement, resignation, expulsion, bankruptcy, or dissolution of a member or the occurrence of any other event which terminates the continued membership of a member in the limited liability company shall be:

Remaining member of the company shall have the right to continue the business on the death, retirement, resignation, expulsion, bankruptcy or dissolution of a member of the limited liability company.

DATED:

DECEMBER 31, 1996

Jody V. Crowley, Organizer Person Authorized to sign on behalf of the company

283 Washington Avenue Albany, NY 12206

AFFIDAVIT OF MEMBERSHIP AND CONTRIBUTIONS

Wilen Press, LC

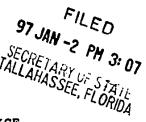
The undersignbed member or authorized representative of a member of: Wilen Press. LC deposes and says:

- 1) the above named limited liability company has at least two members;
- 2) the total amount of cash contributed by the members id \$10,000;
- 3) if any, the agreed value of the property other than cash contributed by member(s) is \$_0_. A description of the property is attached and made a pert hereof;

4) the total amount of cash or property anticipated to be contributed by member(s) is \$10.000. This total includes amounts from 2 and 3 above.

Signature of a member or authorized representative of a member.

(In accordance with action 608.408(3), Florida Statues, the execution of this affidavia constitutes an affirmatation under the penalties of perjury that the facts stated herein are true.)



CERTIFICATE OF DESIGNATION OF REGISTERED AGENT/REGISTERED OFFICE

Pursuant to the provisions of Section 608.415 or 608.507, Florida Statutes, the following is submitted, in compliance with said Act by the undersigned Limited Liability Company in designating the registered office/registered agent:

- 1) The name of the limited liability company is: WILEN PRESS, LC
- 2) The name and address of the registered agent and office is:

CAPITAL CONNECTION, INC. 417 E. VIRGINIA ST. TALLAHASSEE, FL 32301

HAVING BEEN NAMED AS REGISTERED AGENT AND TO ACCEPT SERVICE OF PROCESS FOR THE ABOVE STATED LIMITED LIABILITY COMPANY AT THE PLACE DESIGNATED IN THIS CERTIFICATE, I HEREBY ACCEPT THE APPOINTMENT AS REGISTERED AGENT AND ADDRESS TO ACT IN THIS CAPACITY. I FURTHER AGREE TO COMPLY WITH THE PROVISIONS OF ALL STATUES RELATING TO THE PROPER AND COMPLETE PERFORMANCE OF MY DUTIES, AND I AM FAMILIAR WITH AND ACCEPT THE OBLIGATIONS OF MY POSITION AS REGISTERED AGENT.

DAMED.

(signature)