# Electronic Articles of Organization For Florida Limited Liability Company

L08000063173 FILED 8:00 AM June 27, 2008 Sec. Of State Isellers

#### Article I

The name of the Limited Liability Company is: BOOK DISNEY VILLAS DIRECT LLC

### **Article II**

The street address of the principal office of the Limited Liability Company is:

7901 SILVER BASS COURT KISSIMMEE, FL. 34747

The mailing address of the Limited Liability Company is:

7901 SILVER BASS COURT KISSIMMEE, FL. 34747

## **Article III**

The purpose for which this Limited Liability Company is organized is: ANY AND ALL LAWFUL BUSINESS.

#### **Article IV**

The name and Florida street address of the registered agent is:

DON SOTT FAULKNER 7901 SILVER BASS COURT KISSIMMEE, FL. 34747

Having been named as registered agent and to accept service of process for the above stated limited liability company at the place designated in this certificate, I hereby accept the appointment as registered agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

Registered Agent Signature: DON SOTT FAULKNER

# Article V

The name and address of managing members/managers are:

Title: MGR DON SOTT FAULKNER 7901 SILVER BASS COURT KISSIMMEE, FL. 34747

Signature of member or an authorized representative of a member

Signature: DON SOTT FAULKNER

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